PRODUCT 4,4,8 Data Sheet

MANUFACTURERS OF AUTOMOTIVE AND INDUSTRIAL COATINGS

PRODUCT

RESINTYPE

COLOR

60 Degree GLOSS

DESCRIPTION

SPECIFIC GRAVITY

CURE SCHEDULE

FILM THICKNESS

IMPACT RESISTANCE

PENCIL HARDNESS

STORAGE STABILITY

PTR4299-

POLYESTER TOIC

HENNESANTEXTURER

4 to 6%

A low gloss powder coating recommended for use on cold rolled steel for interior or exterior applications.

 $1.56 \pm 0.05 \text{ g/cm}$

10 min. at 400% F peak metal temperature minimum.

1.0-2.0 mils recommended

150 in-lbs

2H

Minimum 6 months at 80°F

All testing performed on 22 gauge Bonderite 1,000 panels at 2.0 mile

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MATERIAL SAFETY DATA SHEET HENNESAY RED PRODUCT NAME: HENNESAY RED HMIS CODES: H F R P PRODUCT CODE: PTR 4299 MANUFACTURER'S NAME: Seibert Powder Coatings ADDRESS : 11110 Berea Road Cleveland, Ohio 44102 EMERGENCY PHONE : 80.0-424-9300 DATE PRINTED : 10/26/06 INFORMATION PHONE : 216-631-2002 ===== SECTION II - HAZARDOUS INGREDIENTS/SARA III INFORMATION ====== WEIGHT REPORTABLE COMPONENTS TALC 1480796-6 15% TO 20% OSHA PEL 5 MG/M3 RESPIRABLE DUST ACGIH TLV 2 MG/M3 RESPIRABLE DUST TITANIUM DIOXIDE 1346367-7 0% TO 5% ACGIH TLV/TWA 10 MG/M3 TOTAL DUST OSHA PEL/TWA 15 MG/M3 TOTAL DUST, 5MG/M3 RESPIRABLE 1,3,5 TRIGLYCIDYL ISOCYANURATE 2451-62-9 0% TO 5% ACGIH TLV (TWA) 0.05 MG/M3 *** No toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372 are present. *** ======== SECTION III - PHYSICAL/CHEMICAL CHARACTERISTICS ========== BOILING RANGE: N/A SPECIFIC GRAVITY (H2O=1): > 1.0 VAPOR DENSITY: EVAPORATION RATE: COATING V.O.C.: 0.00 lb/gl FORMULA V.O.C.: 0.00 lb/ql SOLUBILITY IN WATER: APPEARANCE AND ODOR: ========= SECTION IV - FIRE AND EXPLOSION HAZARD DATA =========== FLASH POINT: NOT APPLICABLE METHOD USED: N/A FLAMMABLE LIMITS IN AIR BY VOLUME LOWER: N/A UPPER: N/A EXTINGUISHING MEDIA: SPECIAL FIREFIGHTING PROCEDURES UNUSUAL FIRE AND EXPLOSION HAZARDS

STABILITY:

CONDITIONS TO AVOID

MATERIAL SAFETY DATA SHEET

HENNESAY RED

Page:

INCOMPATIBILITY (MATERIALS TO AVOID)

HAZARDOUS DECOMPOSITION OR BYPRODUCTS

HAZARDOUS POLYMERIZATION:

PRODUCT SPECIFIC HEALTH INFORMATION

INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

SKIN AND EYE CONTACT HEALTH RISKS AND SYMPTOMS OF EXPOSURE

SKIN ABSORPTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

INGESTION HEALTH RISKS AND SYMPTOMS OF EXPOSURE

HEALTH HAZARDS (ACUTE AND CHRONIC)

WARNING: This product contains Triglycidyl Isocyanurate which is an eye, skin and respiratory irritant, and which may cause sensitization, dermatitis and mutagenic effects.

CARCINOGENICITY: NTP CARCINOGEN: IARC MONOGRAPHS: OSHA REGULATED:

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE

EMERGENCY AND FIRST AID PROCEDURES

======= SECTION VII - PRECAUTIONS FOR SAFE HANDLING AND USE ========

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

WASTE DISPOSAL METHOD

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING

OTHER PRECAUTIONS

----- SECTION VIII - CONTROL MEASURES -----

RESPIRATORY PROTECTION

VENTILATION

PROTECTIVE GLOVES

EYE PROTECTION

OTHER PROTECTIVE CLOTHING OR EQUIPMENT

WORK/HYGIENIC PRACTICES