MATERIAL SAFETY DATA SHEET



DATE PRINTED: FEB 26, 2010 MSDS NO. ALVIT001 OUTBOUND Aluminum Oxide Vitrified Product

SECTION 1. CHEMICAL PRODUCT AND COMPANY INFORMATION

PRODUCT NAME Aluminum Oxide Vitrified Product TRADE NAME Alundum MANUFACTURER(4) Saint-Gobain Abrasives, Inc. One New Bond Street Worcester, MA, 01606 (508) 795-5000 REVISION DATE 2/04/2010 MSDS PRINT FORMAT NUSA

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE DESCRIPTION	PERCENT	CAS#
Aluminum Oxide, Non-fibrous	30.000- 97.000	1344-28-1
Amorphous Silica, Fused	2.000- 35.000	60676-86-0
Titanium Dioxide	1.000- 3.000	13463-67-7
OTHER		
Not Applicable		

SECTION 3. HAZARDS IDENTIFICATION

INHALATION ACUTE EXPOSURE EFFECTS Dust may be slightly irritating to eyes and respiratory tract at high concentrations. INHALATION CHRONIC EXPOSURE EFFECTS May affect breathing capacity. For products containing Amorphous Silica, Fused, there is limited evidence in animals that excessive and prolonged exposure to this chemical may cause pulmonary fibrosis. EYE CONTACT ACUTE EXPOSURE EFFECTS Dust may irritate eyes. SKIN CONTACT ACUTE EXPOSURE EFFECTS Some may experience skin irritation from dust. INGESTION ACUTE EXPOSURE EFFECTS No known adverse effects, but ingestion not recommended.

SECTION 4. FIRST AID MEASURES

INHALATION Remove to fresh air. If breathing has stopped, give artifical respiration. Get medical attention immediately . SKIN CONTACT Wash affected areas with soap and water. Obtain medical assistance. EYE CONTACT Wash with large amounts of water. Obtain first aid and medical assistance, if needed . INGESTION Call poison control center, hospital emergency room or physician immediately.

SECTION 5. FIRE FIGHTING MEASURES

FIRE FIGHTING PROCEDURES Not Applicable HAZARDOUS PRODUCTS/COMBUSTION None. HAZARD RATING SOURCE NFPA HEALTH 1 FLAMMABILITY 0 REACTIVITY 0 OTHER

SECTION 6. ACCIDENTAL RELEASE MEASURES

CLEAN-UP Follow normal clean up procedures.

SECTION 7. HANDLING AND STORAGE

HANDLING Always HANDLE AND STORE wheels in a CAREFUL manner. Always VISUALLY INSPECT all wheels before mounting. Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL. Always CHECK MOUNTING FLANGES for equal and correct diameter. Always USE MOUNTING BLOTTERS. Always be sure WORK REST is properly adjusted. Always USE A SAFETY GUARD covering at least one-half of the grinding wheel. Always allow NEWLY MOUNTED WHEELS to run at operating speed, with guard in place, for at least one minute before grinding. Always TURN OFF COOLANT before stopping wheel to avoid creating an out-of-balance wheel.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

VENTILATION PROTECTION Recommend using local exhaust ventilation when general ventilation is not keeping the airborne concentration below the TLV. RESPIRATORY PROTECTION Respirators are required when airborne contaminant levels exceed the TLV(s). EYE PROTECTION Always WEAR SAFETY GLASSES or some type of eye protection when grinding. OTHER PROTECTION Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE & ODOR Solid article. Odorless.

SECTION 10. STABILITY AND REACTIVITY

INCOMPATIBILITIES Avoid acids of all types with a pH < 4.0. DECOMPOSITION In use, dusts and decomposing odors may be generated. In most cases, the material removed from the workpiece will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

For products containing phenol and formaldehyde resin, thermal decomposition may produce trace amounts of phenol and formaldehyde.

For products containing inorganic fluorides, thermal decomposition may produce trace amounts of fluorides.

SECTION 11. TOXICOLOGICAL INFORMATION

CARCINOGENICITY Silica, Amorphous, Fused - IARC-3, NIOSH-X LD50/LC50 Values are not appropriate or available.

SECTION 12. ECOLOGICAL INFORMATION

CHEMICAL FATE Vitrified products do not appreciably decay.

SECTION 13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL Use standard landfill methods consistent with applicable Federal, State, Provincial and local laws. Products with listed flourides may have slightly soluble flouride swarf.

SECTION 14. TRANSPORT INFORMATION

HAZARD CLASS This product is not hazardous as defined by the Department of Transportation.(USA) This product is "Not Regulated" under the Transportation of Dangerous Goods Act. (CAN)

SECTION 15. REGULATORY INFORMATION

EXPOSURE LIMITS/REGULATORY INFORMATION

SUBSTANCE DESCRIPTION UNITS OSHA ACGIH MOL

Aluminum Oxide, Non-fibrous

	MG/M3	15.0000	10.0000
10.0000			
Amorphous Silica, Fused			
	MG/M3	0.1000	0.1000
0.0000			
Titanium Dioxide			
	MG/M3	10.0000	10.0000

0.0000

LEGEND:

EXPOSURE LIMIT DESCRIPTIONS CA PROP 65 Not Applicable TSCA Section 8(b) - Inventory Status

All components of this product are registered under the regulations of the Toxic Substance Control Act. DOMESTIC SUBSTANCE LIST All components of this product are found on the Domestic Substance List.

SECTION 16. OTHER INFORMATION

DISCLAIMER

The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof; however, the Company makes no warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.

KEY TO ABBREVIATIONS:

EQ=EQual AP=APproximately TR=TRace available

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LT=Less Than

GT=Greater Than ND=No Data